

Your Global Automation Partner



RI360P1-DSU35-CNX4-...

Inductive Angle Sensor with CANopen Interface

Instructions for Use

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1 About these instructions

These instructions describe the setup, functions and use of the product and help you to operate the product according to its intended purpose. Read these instructions carefully before using the product. This will prevent the risk of personal injury and damage to property. Keep these instructions safe during the service life of the product. If the product is passed on, pass on these instructions as well.

1.1 Target groups

These instructions are aimed at qualified personal and must be carefully read by anyone mounting, commissioning, operating, maintaining, dismantling or disposing of the device.

1.2 Explanation of symbols

The following symbols are used in these instructions:



DANGER

DANGER indicates a hazardous situation with a high level of risk, which, if not avoided, will result in death or serious injury.



WARNING

WARNING indicates a hazardous situation with a medium level of risk, which, if not avoided, will result in death or serious injury.



CAUTION

CAUTION indicates a hazardous situation with a medium level of risk, which, if not avoided, will result in moderate or minor injury.



NOTICE

CAUTION indicates a situation which, if not avoided, may cause damage to property.



NOTE

NOTE indicates tips, recommendations and important information about special action steps and issues. The notes simplify your work and help you to avoid additional work.



MANDATORY ACTION

This symbol denotes actions that the user must carry out.



RESULT OF ACTION

This symbol denotes the relevant results of an action.

1.3 Other documents

- Data sheet

1.4 Feedback about these instructions

We make every effort to ensure that these instructions are as informative and as clear as possible. If you have any suggestions for improving the design or if some information is missing in the document, please send your suggestions to techdoc@turck.com.

2 Notes on the product

2.1 Product identification

These instructions apply to the following angle sensors:

- RI360P1-DSU35-CNX4-2H1650

2.2 Scope of delivery

The delivery consists of the following:

- Sensor
- Positioning element P1-RI-DSU35
- Countersunk screw M6 × 25
- 2 cylinder screws M5 × 12
- 2 lock washers A5
- Quick Start Guide

2.3 Turck service

Turck supports you in your projects – from the initial analysis right through to the commissioning of your application. The Turck product database at www.turck.com offers you several software tools for programming, configuring or commissioning, as well as data sheets and CAD files in many export formats.

The contact data for Turck branches is provided at [► 46].

3 For your safety

The product is designed according to state of the art technology. Residual hazards, however, still exist. Observe the following safety instructions and warnings in order to prevent danger to persons and property. Turck accepts no liability for damage caused by failure to observe these safety instructions.

3.1 Intended use

The inductive angle sensors RI...DSU35... record angles in the range of 0...360° without making contact.

The device must only be used as described in these instructions. Any other use is not in accordance with the intended use. Turck accepts no liability for any resulting damage.

3.2 Obvious misuse

- The devices are not safety components and must not be used for personal or property protection.

3.3 General safety notes

- The device meets the EMC requirements for the industrial areas. When used in residential areas, take measures to prevent radio frequency interference.
- The device must only be fitted, installed, operated, parameterized and maintained by trained and qualified personnel.
- Only use the device in compliance with the applicable national and international regulations, standards and laws.

4 Product description

The inductive angle sensors of the RI360...DSU35... product series measure angular movements up to 360°. The sensor and positioning element of the angle sensors are fully potted and designed as two independent and fully sealed units with protection to IP67, which work together without contact.

The angle sensor is equipped with a CANopen interface. The device is equipped with an M12 connector for the CANopen input and output. All CANopen parameters are permanently saved in the device's internal memory.

4.1 Device overview

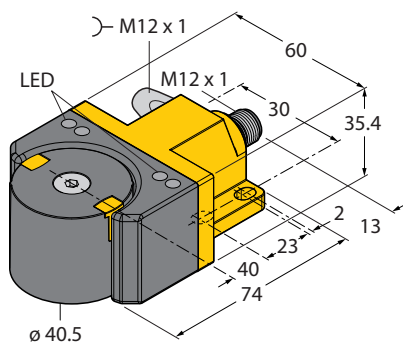


fig. 1: Dimensions

4.2 Properties and characteristics

- Rectangular, housing DSU35
- Plastic, PP-GF30-VO
- Detection of angular positions from 0...360°
- CANopen interface
- Baud rate 10 kbps up to 1 Mbps; Factory setting: 125 kbps
- Node address 1 to 127; Factory setting 3
- Terminating resistor switched in via CANopen device access
- Immune to electromagnetic interference
- 10...30 VDC
- Connector, M12 x 1, 5-pin, CAN in, CAN out
- Acc. to CiA DS-301, CiA 305, CiA 406

4.3 Functional principle

The angle sensors work contact-free on the basis of the inductive resonator measurement principle. This measuring principle allows for a design without seals, with a fully sealed sensor housing that is separate from the positioning element. Magnetic fields disturb the measuring process very little because the positioning element is not based on a magnet but on an inductive coil system where the sensor and position sensor (resonator) form an oscillating circuit.

The device provides an output signal that corresponds to the angle of the positioning element.

4.4 Functions and operating modes

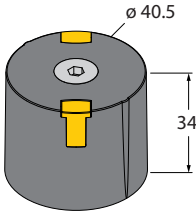
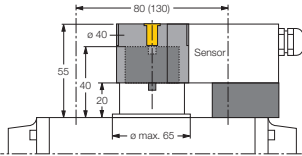
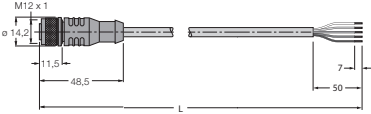
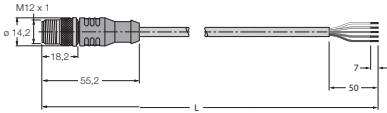
4.4.1 Output function

The device is equipped with a standardized CANopen interface in accordance with CiA DS-301 and a device profile in accordance with CiA DSP-410. Various device functions can be set and parameterized by using the control software (see "Setting" section). All measured values and parameters can be accessed via the object directory.

4.4.2 Terminating resistor

A bus terminating resistor can be switched on and off via the CANopen interface.

4.5 Technical accessories

Dimension drawing	Type	Description
	P1-RI-DSU35	Positioning element for inductive angle sensors DSU35
	BTS-DSU35-Z02	Mounting accessories for ferrous metal shafts (e.g. St37) with $\varnothing > 14$ mm
	RKC5701-5M	Bus cable for CAN (DeviceNet, CANopen), M12 coupling, straight, cable length: 5 m, jacket material: PUR, anthracite; cULus approval; other cable lengths and qualities available, see www.turck.com
	RSC5701-5M	Bus cable for CAN (DeviceNet, CANopen), M12 connector, straight, cable length: 5 m, jacket material: PUR, anthracite; cULus approval; other cable lengths and qualities available, see www.turck.com

5 Installing

The device can be mounted without mounting accessories on rotating shafts made from ferrous material with diameters of up to 14 mm or on non-ferrous shafts. For ferrous shafts with larger diameters, mounting kit BTS-DSU35-Z02 is required:



NOTICE

Insufficient clearance from metal surrounding the positioning element

Loss of functionality due to weakening of oscillating circuit

- ▶ Ensure sufficient clearance between the surrounding area and positioning element.
- ▶ Carry out a function test prior to commissioning.

5.1 Mounting the sensor on ferrous shafts ($\varnothing \leq 14$ mm) or non-ferrous shafts

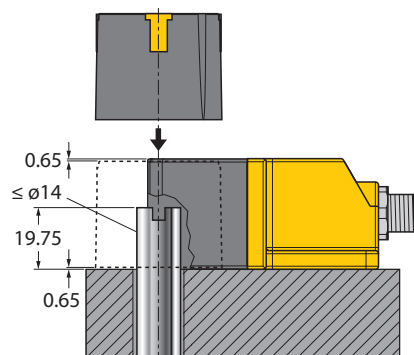


fig. 2: Mounting the sensor — shaft diameter of up to 14 mm

The positioning element must be centered within the sensor's detection range. The following prerequisites must be fulfilled for this purpose:

- The shaft protrudes 19.75 mm from the mounting surface.
- The shaft features a groove as anti-rotation protection for the positioning element.
- ▶ Screw the sensor on to the mounting surface.
- ▶ Fit the positioning element on the shaft.
- ▶ Align the positioning element in the center of the sensor's detection range. The ideal distance to the upper and lower sensor edge is 0.65 mm.
- ▶ Attach the positioning element. The nominal distance between the sensor and positioning element is 1 mm.

5.2 Mounting the sensor on ferrous shafts ($\varnothing > 14$ mm)

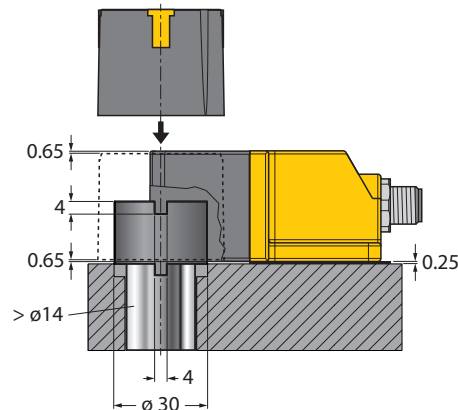


fig. 3: Mounting the sensor — shaft diameter greater than 14 mm

Mounting kit BTS-DSU35-Z02 allows the device to be mounted on rotating shafts made from ferrous material with a diameter greater than 14 mm.

The positioning element must be centered within the sensor's detection range. The following prerequisites must be fulfilled for this purpose:

- The shaft is flush with the mounting surface.
- The shaft features a groove as anti-rotation protection for the positioning element.
- ▶ Insert a spacer plate (0.25 mm) between the sensor and the mounting surface.
- ▶ Screw the sensor on to the spacer plate.
- ▶ Fit mounting kit BTS-DSU35-Z02 on the shaft.
- ▶ Fit the positioning element on mounting kit BTS-DSU35-Z02.
- ▶ Align the positioning element in the center of the sensor's detection range. The ideal distance to the upper and lower sensor edge is 0.65 mm.
- ▶ Attach the positioning element. The nominal distance between the sensor and positioning element is 1 mm.

6 Connection

The device is equipped with two 5-pin M12 × 1 connectors for CANopen input and output.

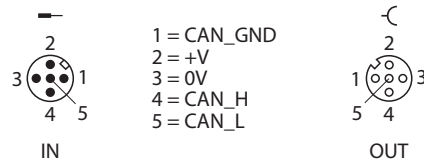


fig. 4: Pin assignment

- Connect the device to a controller or a fieldbus device according to the wiring diagram.

7 Commissioning

After connecting and switching on the power supply, the device is automatically ready for operation.

8 Operation

8.1 LED indicators

LED	Indication	Meaning
PWR	Green	Sensor being supplied with power properly, positioning element in detection range
	Off	Sensor not being supplied with power
SIG	Off	Positioning element in measuring range
	Yellow flashing	Positioning element not in detection range
	Yellow	Positioning element in measuring range, diminished signal quality (e.g. distance too great)
RUN	Green	CAN communication active
	Green flashing	Pre-operational status
	1 × green flashing	CAN communication stopped
	Green flashing Alternating with ERR LED	LSS service active
ERR	Red	CAN communication inactive
	Red flashing Alternating with RUN LED	LSS service active
	2 × red flashing	Error control event
	3 × red flashing	SYNC error

9 Setting

The device can be set via the CANopen interface.



NOTE

All non-described objects serve as additional information and can be removed from the device profile DS406 3.1.

9.1 Setting the communication profile

9.1.1 Object 0x1000: Device type

The device type is specified via the object.

0x1000	VAR	Device type	Unsigned 32	RO	M
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Device profile number		Positioning element type	
Byte 0 (LSB)	Byte 1	Byte 2	Byte 3 (MSB)
0x96	0x01	0x01 (absolute, single-turn)	0x00
Example: 0x00010196 = profile DS406: absolute, single-turn			

9.1.2 Object 0x1001: Error register

Device errors are displayed in the error register.

0x1001	VAR	Error register	Unsigned 8	RO	M
--------	-----	----------------	------------	----	---

Bit	Value	Meaning
0	0	No error
	1	Error: no oscillating circuit coupling, positioning element is outside the detection range
1...7		Not in use

9.1.3 Object 0x1002: Manufacturer status register

The manufacturer status register contains various error bits and the current status of the set limit values from Object 0x6400. The limit values are also recorded in Object 0x6401 and 0x6402.

0x1002	VAR	Manufacturer status register	Unsigned 32	RO	M
Bit	Value	Meaning			
0	1	EEPROM error			
1	1	No oscillating circuit coupling (no resonator detected, angle measurement not possible)			
2	1	Low oscillating circuit coupling (lower non-linearity if necessary)			
3...7		Not in use			
8	1	Operating range 1 out of range			
9	1	Operating range 1 too low			
10	1	Operating range 1 too high			
11	1	Operating range 2 out of range			
12	1	Operating range 2 too low			
13	1	Operating range 2 too high			

9.1.4 Object 0x1005: COB-ID SYNC (COB-ID for SYNC message)

The object specifies the COB-ID for the SYNC message. It also specifies whether the device is an emitter or receiver of SYNC objects.

0x1005	VAR	COB-ID SYNC	Unsigned 32	RW	O
Data content:					
Bit	Value	Meaning			
0...10		Identifier (11 bits), standard ID: 0x80			
11...29		Reserved for devices with a 29-bit identifier			
30	0	Device does not generate a SYNC message			
31	1	Device is a receiver for SYNC messages			

9.1.5 Object 0x1008: Manufacturer device name

The object contains the manufacturer device name.

0x1008	VAR	Manufacturer device name	Vis-String	RO	O
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Example: RI360P1-DSU35-CNX4-2H1650

9.1.6 Object 0x1009: Manufacturer hardware version

The object contains the hardware version number.

0x1009	VAR	Manufacturer hardware version	Vis-String	RO	O
--------	-----	-------------------------------	------------	----	---

Data content:

e.g. "HW-12718801 -" in the ASCII code

Hardware version (127xxxxx) with revision index (-, A, B, etc.)

9.1.7 Object 0x100A: Manufacturer software version

The object contains the software version number.

0x100A	VAR	Manufacturer software version	Vis-String	RO	O
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Data content:

e.g. "SW-1.0.0.1" in ASCII code

9.1.8 Object 0x1010: Store parameters

When the command "save" is written, the parameters are saved in the nonvolatile memory (EEPROM).

0x1010	ARRAY	Store parameters	Unsigned 32	RW	O
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The following objects are saved using this command: 0x1005, 0x1014, 0x1800 (sub-index 1 and 3), 0x1802 (sub-index 1), 0x2000, 0x2001, 0x2005, 0x6000, 0x6001, 0x6002, 0x6003, 0x6200. To prevent an object being accidentally saved, the command is only executed when the string "save" is entered as the code word in the index (Object 0x1010).



NOTE

This command irreversibly overwrites the values saved in the EEPROM (Power ON values).

Read access to the CANopen device indicates whether values can be saved (Data: 0x01 = save possible).

Data content for write access (save = 0x65766173):

Bit	Value	Meaning
0	0x73	ASCII code for s
1	0x61	ASCII code for a
2	0x76	ASCII code for v
3	0x65	ASCII code for e

9.1.9 Object 0x1011 Restore default parameters (load default values)

This command deletes the parameters in the working memory and replaces them with default values (the manufacturer values are the same as upon delivery of the encoder).

0x1011	ARRAY	Restore default parameters	Unsigned32	RW	O
--------	-------	----------------------------	------------	----	---

A distinction is made between multiple parameter groups:

- Sub-index 0x00: Contains the highest sub-index supported.
- Sub-index 0x01: Restore all parameters refers to all parameters that can be restored.
- Sub-index 0x02: Restore communication parameters refers to parameters relevant to communication (index from 0x1000 to 0x1FFF).
- Sub-index 0x03: Restore application parameters refers to parameters relevant to the application (index from 0x6000 to 0x9FFF).

Example: Restore all parameters

All parameters in the device RAM are reset to their default values when the command 0x64616F6C (load) is written under sub-index 0x01.

Read access to the sub-index indicates whether the default values can be loaded.

Data content for write access (load = 0x64616F6C):

Bit	Value	Meaning
0	0x6C	ASCII code for l
1	0x6F	ASCII code for o
2	0x61	ASCII code for a
3	0x64	ASCII code for d

Data content for read access:

Bit	Value	Meaning
0	1	Device supports the loading of default values.
31	Reserved	

- ▶ Execute an NMT reset to apply the default values.
- ▶ If the default values must also be applied to the EEPROM, save the parameters (see Object 0x1010).

9.1.10 Object 0x1014: COB-ID emergency (COB-ID for emergency messages)

The object specifies the COB-ID for emergency messages. Object 0x1029 (error behavior) describes what happens in the event of an error.

0x1014	VAR	COB-ID EMCY	Unsigned 32	RW	O
--------	-----	-------------	-------------	----	---

Data content:

Bit	Value	Meaning
0...10		Identifier (11 bits), standard ID: 0x80 + node number
10...29		Reserved for devices with a 29-bit identifier
30		Reserved
31		Reserved

Emergency objects appear in the event of an error within a CAN network and, depending on the event, are triggered and sent with a high priority via the bus.



NOTE

An emergency object is only triggered once per event. No new objects are generated while the error exists. If an error is corrected, a new emergency object is generated with the content 0x0000 ("Error reset" or "No error") and sent to the bus.

Emergency messages:

Code	Code class	Meaning
0x0000		No error; an "Emergency clear message" (0x0000) is shown following a boot-up message when starting
0x1389		No measurement possible, the positioning element is missing, no oscillating circuit coupling
0x6100		Internal software error; emergency message with code 0x6100 and a code class is created
0x6100	0x4000	Warning message, program is not terminated
0x6100	0x4810	Write buffer overflow, TPDO message lost
0x6100	0x4820	Write buffer overflow, TPDO message lost
0x6100	0x4830	Write buffer overflow, SDO message lost
0x6100	0x4840	Write buffer overflow, heartbeat message lost
0x6100	0x8000	Serious error, termination or reset required
0x6100	0x8010	MCO initialization failed
0x6100	0x8021	Not in the CAN input filter, NMT
0x6100	0x8022	Not in the CAN input filter, PDO
0x6100	0x8023	Not in the CAN input filter, SDO
0x6100	0x8031	Initialization of the PDO parameter out of range
0x6100	0x8032	Access to the process image out of range
0x6100	0x8041	Outside the TPDOs
0x6100	0x8042	Outside the RPDOs
0x6100	0x8043	No RPDO mapping found

9.1.11 Object 0x1015: Inhibit time for emergencies

The object specifies the inhibit time for emergency messages (configured inhibit time for the EMCY message).

- Specify the value for the inhibit time in multiples of 100 µs.
- Select the value 0 to deactivate the inhibit time. (max. 6553 ms)

0x1015	VAR	Inhibit time EMCY	Unsigned 16	RW	O
--------	-----	----------------------	-------------	----	---

Default value: $1000_{\text{dec}} = 100 \text{ ms}$

Value range: 0, 10...65530 (corresponds to 1...6553 ms)



NOTE

Only exact millisecond values are saved. Intermediate values are rounded up.

9.1.12 Object 0x1017: Producer heartbeat time (heartbeat cycle)

The producer heartbeat time specifies the cycle of the heartbeat.

- Activating the function: Specify time in the range of 1...32767 ms.
- Deactivating the function: Enter time 0.

0x1017	VAR	Producer heart- beat time	Unsigned16	RW	O
--------	-----	------------------------------	------------	----	---

■ Value range: $0 \dots 32767_{\text{dec}}$ (corresponds to $0 \dots 32767 \text{ ms}$)

■ Default value: 0_{dec}



NOTE

A heartbeat producer transmits the message cyclically with the set time.

The content of the data byte corresponds to the status of the CAN node:

Status of the CAN node	Content of the data byte
Pre-operational	0x7F
Operational	0x05
Stopped	0x04

9.1.13 Object 0x1018: Identity object (device identification)

The device identification can be read via the object.

0x1018	RECORD	Device identification	Identity (0x23)	RW	O
--------	--------	--------------------------	-----------------	----	---

Subindex	Meaning
0x00	Number of entries (4)
0x01	Turck vendor ID
0x02	Product code
0x03	Software revision number Example: Version 1.0.0.1: $10_{\text{dec}}01_{\text{dec}} = 0x0A \ 0x01 = 0x0A01$
0x04	Serial number of the device

9.1.14 Object 0x1029: Error behavior

The behavior of the device in the event of error can be set via the object.

0x1029	ARRAY	Error behavior	Unsigned 8	RW	O
--------	-------	----------------	------------	----	---

Error classes

Sub-index	Meaning
0x01	Communication error (Default 1): <ul style="list-style-type: none"> ■ "Bus OFF" status ■ Heartbeat monitoring failed
0x02	Specific to the device profile (Default 1) <ul style="list-style-type: none"> ■ Error with the positioning element: Oscillating circuit coupling unavailable
0x02	Specific to the manufacturer (Default 1) <ul style="list-style-type: none"> ■ Error with the NV-RAM/EEPROM ■ Error with the system monitoring

The sub-indexes can estimate the following values:

- 0: sensor switches to pre-operational mode.
- 1: the sensor does not switch to a different status.
- 2: sensor switches to stopped mode.

9.1.15 Object 0x1800: PDO1 parameters (asynchronous)

The object contains the parameters for the process data object PDO1. With the standard setting, this service allows the process data of the positioning element to be asynchronously issued after being triggered by the internal cycle timer (required: cycle timer set via Object 0x6200).

0x1800	RECORD	PDO1 parameters	PDO COMMPAR (0x20)	RW	M/O
Data content:					
Sub-index	Meaning				
0x00	Number of supported sub-indexes Read only Value range 2...5				
0x01	COB-ID and release Bits 0...10: 11-bit identifier; default ID = 0x180 + node number Bits 11...29: 0 (reserved for devices with a 29-bit identifier) Bit 30: 0 = RTR enabled (cannot be changed) Bit 31: 0 (PDO enabled), 1 (PDO disabled) Standard value = 0				
0x02	Transmission type = 255 _{dec} (see transmission types) (Transmission type = asynchronous) (See Object 0x1800 for overview)				
0x03	Inhibit time, minimum waiting time before the selected PDO can be resent Default value = 0x00 (no inhibit time) Value range: 10...65530 _{dec} (corresponds to 1...6553 ms) Only exact millisecond values are permitted. Intermediate values are rounded up.				
0x04	Reserved				
0x05	Event timer (setting in Object 0x6200) Value range: 100...65535 (corresponds to 100...65535 ms) 0: no data output Default value: 100 _{dec}				

9.1.16 Object 0x1801: PDO2 parameters (synchronous, cyclical)



NOTE

Cycle times of less than 100 ms distort measurements.

The object contains the parameters for process data object PDO2. With the standard setting, this service allows the process data of the positioning element to be asynchronously issued after being triggered by the internal cycle timer (required: cycle timer set via Object 0x6200).

0x1801	RECORD	PDO2 parameters	PDO COMMPAR (0x20)	RW	M/O
--------	--------	-----------------	-----------------------	----	-----

Data content:

Sub-index	Meaning
0x00	Number of supported sub-indexes Read only Value range 2...5
0x01	COB-ID and release Bits 0...10: 11-bit identifier; default ID = 0x180 + node number Bits 11...29: 0 (reserved for devices with a 29-bit identifier) Bit 30: 0 = RTR enabled (cannot be changed) Bit 31: 0 (PDO enabled), 1 (PDO disabled) Default value = 0
0x02	Transmission type = 255 _{dec} (see overview of transmission types) (Transmission type = asynchronous) (See Object 0x1800 for overview)
0x03	Inhibit time: minimum waiting time before the selected PDO can be resent Default value = 0x00 (no inhibit time) Value range: 10...65530 _{dec} (corresponds to 1...6553 ms) Only exact millisecond values are permitted. Intermediate values are rounded up.
0x04	Reserved
0x05	Event timer (setting in Object 0x6200) Value range: 100...65535 (corresponds to 100...65535 ms) 0: no data output Default value: 100 _{dec}

9.1.17 Overview of transmission types

The PDO is synchronously and cyclically sent for values between 1...240. The number of the transmission type corresponds to the number of SYNC pulses required for sending PDOs.

For transmission type 254, the event is triggered by the application. Transmission type 255 is triggered by the device profile. For transmission types 254 and 255, a time-controlled event timer (1...65535 ms) can be set.

Code (decimal)	Transmission type				
	Cyclic	Acyclic	Synchronous	Asynchronous	Only RTR
0		X	X		
1...240	X		X		
241...251	Reserved				
252 (not supported)			X		X
253 (not supported)				X	X
254				X	
255				X	

Meanings of decimal codes for transmission types:

Code (decimal)	Meaning
0	Synchronous (0x00), after SYNC (only for value changes since the most recent SYNC)
1...240	Cyclically synchronous (0xEF), value is sent after SYNC
241...251	Reserved
252...253	Not supported
254	Manufacturer, asynchronous (0xFE) Device timer \neq 0: Value is sent after a value change Device timer = 0: Value is sent at the end of the cycle time Combination with inhibit timer possible
255	Asynchronous (0xFF) Device timer \neq 0: Value is sent at the end of the cycle time

9.2 Creating variable PDO mapping

The content of the transmit PDOs can be configured according to the application using the variable PDO mapping of the different objects.

The mapping can be created using two procedures:

- The characteristics of the PDOs (transmission type, inhibit time, event time) can be individually configured using the Object 0x1800FF.
- Multiple PDOs up to max. 64 bits can be transferred in a CAN telegram. The PDOs are compiled in a mapping table from the Objects 0x1A00FF and 0x01FF. The max. data length of the CAN telegram is 64 bits (8 bytes). For example, two application object entries with 32 bits each or four entries with 16 bits each can be mapped in a table using a 64-bit CAN telegram.

Creating mapping tables

The combined size of the mapped objects within a PDO mapping table (Object 0x1A00FF) must not exceed 64 bits. The same transmission type, inhibit time and event time must be set for all mapped objects within a PDO mapping table (Object 0x1A00FF).

Example: Mapping tables for TPDO1 and TPDO2

0x1800 mapping table TPDO 1		0x1801 mapping table TPDO 2	
<ul style="list-style-type: none"> ■ Position value ■ Position raw value 		<ul style="list-style-type: none"> ■ Position value ■ Speed value ■ Alarms 	
COB ID 0x1800, 0x01	xxxxxxx	COB ID 0x1801, 0x01	xxxxxxx
Transmission type 0x1800, 0x02	255 asynchronous	Transmission type 0x1801, 0x02	254 synchronous
Inhibit time 0x1800, 0x03	0	Inhibit time 0x1801, 0x03	0
Event time 0x1800, 0x05	100	Event time 0x1801, 0x05	0
Mapping object 1 0x1A00, 0x01	Position value 32 bits	Mapping object 1 0x1A00, 0x01	Position value 32 bits
Mapping object 2 0x1A00, 0x01	Position raw value 32 bits	Mapping object 2 0x1A01, 0x02	Speed value 16 bits
Mapping object 3 0x1A00, 0x01	No entry, 64 bits used	Mapping object 3 0x1A01, 0x03	Alarms 16 bits
Mapping object 4 0x1A00, 0x01	No entry, 64 bits used	Mapping object 4 0x1A01, 0x04	No entry, 64 bits used

Sample of an entry in the mapping table:

The mapped PDO consists of three application object entries of different lengths:

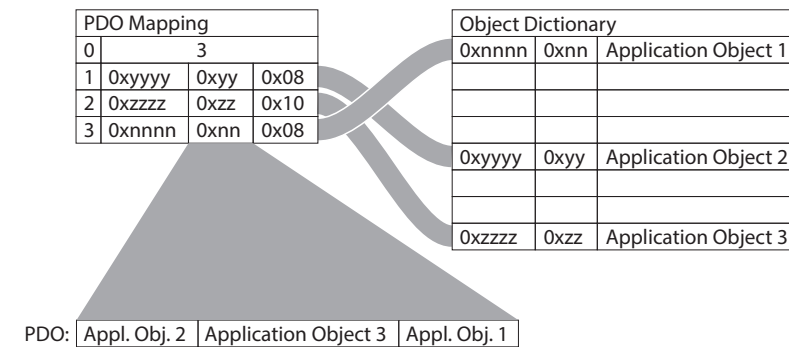


fig. 5: PDO mapping

Application object 2 is using 1 byte in the transmitter PDO (0x08). This is followed by application object 3 with a length of 16 bits (0x10 = 2 bytes) and then finally application object 1 with a length of 1 byte. A total of 32 bits are used in this PDO.

9.2.1 Object 0x1A00: PDO1 mapped object

Up to four application objects can be transferred in a PDO (e.g. position and speed). The maximum data length is 64 bits. PDO mapping is only possible with Objects 0x6000...0x6FFF.

0x1A00	RECORD	PDO1 mapping parameters	PDO MAPPING (0x21)	RW	M/O
Data content:					
Sub-index	Meaning				
0x00	Number of supported sub-indexes Read only Value range 1...4				
0x01	1_Mapped_Object Default: 0x60040020, position value Example: Mapping: TPDO1 position value Object: 0x6004 Sub-index of the object: 0x00 Data length: 0x20 (32 bits)				
0x02	2_Mapped_Object Default: no entry				
0x03	3_Mapped_Object Default: no entry				
0x04	4_Mapped_Object Default: no entry				

9.2.2 Example: Creating PDO mapping for PDO3 (speed)

Up to four application objects can be transferred in a PDO (e.g. position and speed). The maximum data length is 64 bits.

- ▶ Set the communication parameters via Object 0x1802. The communication parameters include COB-ID, transmission type, inhibit time and event time.

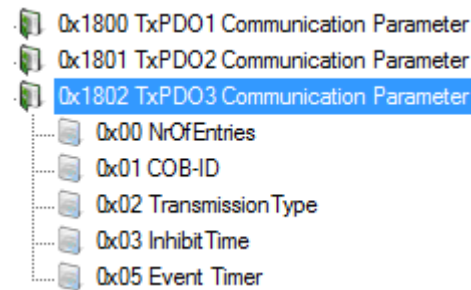


fig. 6: Communication parameters

- ▶ Record the current values in sub-index 0x01 of Object 0x6030.

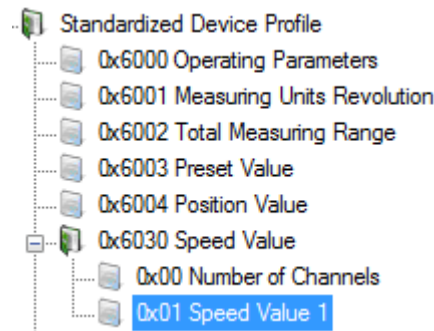


fig. 7: Record current measured values

- ▶ Record the mapping in sub-index 0x01 of Object 0x1A02.

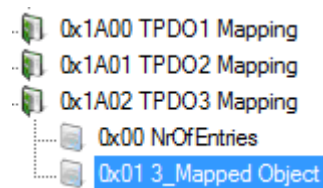


fig. 8: Mapping

The mapping is pieced together as follows:

- Mapping TPDO3: Speed
 - Object: 0x6030
 - Sub index of the object: 0x01
 - Data length: 0x10 (16 bits)
 - Mapping: 0x60300110
- ▶ Enter value 0x60300110 in Objects 0x1A02 and 0x01.
 - ▶ Save the parameter via Objects 0x1010 and 0x01: Enter 0x6576617.
 - ▶ Reset the voltage.

9.2.3 Default setting for the mapping of transmit PDOs

The device supports variable mapping from all four transmit PDOs.

PDO	TPDO1	TPDO2	TPDO3	TPDO4
Mapping object	0x1A00	0x1A01	0x1A02	0x1A03
Transmission type object: 0x1800FF, 0x02	0x255 Position in the set time cycle	Position in the event of a SYNC request (0x80)	Position if the value changes	Speed in the set time cycle
Object of the measured value	0x6004	0x6004	0x6004	0x6030
Sub index	0x00	0x00	0x00	0x01
Data length	0x20 (32 bits)	0x20 (32 bits)	0x20 (32 bits)	0x10 (16 bits)
Mapping	0x60040020	0x60040020	0x60040020	0x60300110

9.2.4 PDO mapping in accordance with CiA (from CANopen version 4)

The default assignment of process data objects (default mapping) meets the requirements of the CiA. For special application cases, the assignment can be changed via the variable mapping. With variable mapping, the application objects (input and output data) of the PDOS can be assigned freely via mapping tables. Only the following procedure is permitted from CANopen version 4 onwards.

- ▶ Lock PDO: Set Object 0x1800 and subsequent objects, sub index 1, COB-ID, and bit 31 to 1. (Data: e.g. 0x4000 019B → 0xC000 019B)
- ▶ Set the number of mapping entries in Object 0x1A00 and subsequent objects, and sub-index 0 to 0. (Data: e.g. 0x01 → 0x00. In this example, 1 entry is changed to 0 entries.)
- ▶ Change Object 0x1A00 and subsequent objects, and sub index 1(...8) (Data: e.g. 0x6004 0020 → 0x600C 0020)
- ▶ Set the number of mapping entries in Object 0x1A00 and subsequent objects, and sub index 0 to 1, 2, 3.... (Data: e.g. 0x00 → 0x01. In this example, one entry is selected.)
- ▶ Release PDO: Set Object 0x1800 and subsequent objects, sub index 1, COB-ID, and bit 31 to 0. (Data e.g. 0xC000 019B → 0x4000 019B)

9.3 Setting parameters specific to the manufacturer

9.3.1 Object 0x2100: Baud rate (setting the baud rate)

The transmission rate is set without an LSS service via the object. The default value is 125 kbps.

0x2100	VAR	Baud rate	Unsigned 16	RW	M
--------	-----	-----------	-------------	----	---

- ▶ To change the object, enter the password into the Service Passcode Object 0x2900, 0x01 (unsigned 32). The password is 0x3039 (12345_{dec}).
- ▶ Specify the data content in Object 0x2100, sub-index 0x00 as shown in the following table:

Data	Transmission rate	Format
Data: 1000	1000 kbps	Unsigned 16
Data: 500	500 kbps	Unsigned 16
Data: 250	250 kbps	Unsigned 16
Data: 125	125 kbps	Unsigned 16
Data: 50	50 kbps	Unsigned 16
Data: 20	20 kbps	Unsigned 16
Data: 10	10 kbps	Unsigned 16

- ▶ Reset the voltage to load the changes into the device.

9.3.2 Object 0x2101: Node number (changing the node address)

The node address can be changed via the object. The default value is 0x03.

0x2101	VAR	Node number	Unsigned 8	RW	M
--------	-----	-------------	------------	----	---

- ▶ To change the object, enter the password into the Service Passcode Object 0x2900, 0x01 (unsigned 32). The password is 0x3039 (12345_{dec}).
- ▶ Specify the node address in Object 0x2101: Enter a value between 0x00 and 0x7F (0...127_{dec}).



NOTE

The node number 0 is reserved and must not be used by any nodes.

- ▶ Carry out a voltage reset or a node reset to load the changes into the device. All other settings are retained.

9.3.3 Object 0x2102: CANBus termination (switching the terminating resistor on and off)

A 120-Ω terminating resistor for terminating the bus can be switched on and off via the object.

0x2102	VAR	CAN bus termination	Unsigned8	RW	M
--------	-----	---------------------	-----------	----	---

- 1: termination active
- 0: termination inactive
- ▶ Execute **Save all bus parameters** (0x2105) to save the changes.
- ▶ Reset the voltage to load the changes into the device.

9.3.4 Object 0x2104: NMT autostart

The start mode of the positioning element can be set via the object when switched on.

0x2104	VAR	NMT autostart	Unsigned 8	RW	M
	Object	Sub-index	Data		
	0x2104	0x00	0: pre-operational		
			1: operational		

9.3.5 Object 0x2105: PDO trigger threshold (specifying the trigger threshold)

Up to four application objects can be transferred in a PDO (e.g. position and speed). The maximum data length is 64 bits.

0x2105	VAR	PDO trigger threshold	Unsigned 8	RW	M
--------	-----	-----------------------	------------	----	---



NOTE

The PDO function "Send in response to angle change" (transmission type = 254_{dec}) must be activated. Adjust the required PDOs as follows: Object: 0x1800 and subsequent objects, sub-index: 0x02, data: 0xFE (manufacturer).

- Enter the trigger threshold for the angle change as follows:

Object	Sub-index	Data (unsigned 8)
0x2105	0x00	0...255 _{dec}

Example: If the value is set to 10_{dec}, the position value must change by at least 10 digits in order for the PDO to be automatically transferred.

9.3.6 Object 0x2106: Filter configuration (selecting the filter type)

The device is equipped with an adjustable low-pass filter and an adjustable dynamic filter for filtering measured values.

0x2106	VAR	Filter configuration	Unsigned 8	RW	M
--------	-----	----------------------	------------	----	---

During downtime (motion detection), the filter operates with a low cut-off frequency (high group delay) to reduce the signal noise at a high resolution.

The dynamic digital filter operates in accordance with the status and speed of the device. The filter constant can be adjusted in Object 0x2106, sub-index 0x02. If the positioning element moves, the device will switch to a high cut-off frequency (low group delay).

- Adjust the filter as follows:

Object	Sub-index	Data
0x2106	0x01	0: Filter off
		1: Low-pass filter on
		2: Dynamic IIR filter on
	0x02	1...255 _{dec} (default: 20)



NOTE

If the value of the filter constant selected is greater than 50, the time taken for the current measured value to reach a steady level will increase by several seconds.

9.3.7 Object 0x2110: Customer memory (setting the customer memory) The customer memory is saved via the object.

0x2110	VAR	Customer memory	Unsigned 32	RW	M
--------	-----	-----------------	-------------	----	---

Object	Sub-index	Data
0x2110	0x01...0x04	Numerical values in the range Unsigned 32

The recorded data has no effect on the function of the device (e.g. installation date:
2014 = 11111011110_{bin})

9.4 Adjusting the standard device parameters

9.4.1 Object 0x6000: Operating parameters

The following operating parameters can be set via the object:

- Reverse code sequence
- Diagnostic request
- Scaling function

0x6000	VAR	Operating parameters	Unsigned16	RW	M
--------	-----	----------------------	------------	----	---

Data content (default values are shown in **bold**):

Bit	Value	Meaning
0	0x00	Ascending code sequence with clockwise rotation (CW)
	0x01	Ascending code sequence with counterclockwise rotation (CCW)
1		Not used
2	0x00	Scaling function on
	0x01	Scaling function off
3...12		Not used
13	0x00	Speed format in revolutions per minute (rpm)
14...15		Not used



NOTE

The scaling function can only be used with Device_Type 0 and 1 and must also be set via Object 0x6001 and Object 0x6002.

9.4.2 Object 0x6001: MUR – Measuring Units per Revolution

The resolution per revolution can be adjusted via the object.

0x6001	VAR	Measuring units per revolution	Unsigned32	RW	M
--------	-----	-----------------------------------	------------	----	---

The device automatically calculates the relevant scaling factor if the scaling function was adjusted in Object 0x6000.

- Value range: 1-maximum physical resolution (full range)
- Default settings: 36000



NOTE

The maximum physical resolution is recorded by default in Object 0x6501 (read only). In Object 0x6000 bit 2: Switch on the scaling function.

9.4.3 Object 0x6002: TMR – Total Measuring Range

The measuring range can be set via the object.

0x6002	VAR	Total Measuring Range	Unsigned32	RW	M
--------	-----	--------------------------	------------	----	---

- Value range: 1...maximum physical resolution (full range)
- Default setting: 36000



NOTE

The maximum physical resolution is factory set in Object 0x6501 (read only). In Object 0x6000 Bit 2: switch on scaling function.

If the device is used continuously (single turn), $TMR = MUR/n$, $n = 1, 2, 3...$

- MUR: Object 0x6001
- TMR: Object 0x6002

Otherwise a jump occurs in the output code with each physical zero crossing (single turn after each revolution).

Example 1:

Setting of Object 0x6001: MUR = 3600 (value range: 1...maximum physical resolution)

Setting of Object 0x6002: TMR = 360 (value range: $TMR = MUR/n$, $n = 1, 2, 3...$)

Output: one revolution is divided into $10 \times 0...360$.

Example 2:

Setting of Object 0x6001: MUR = 3600

Setting of Object 0x6002: TMR = 3600

Output: one revolution is divided into $0...3600$.

Example 3 – jump in output code:

Setting of Object 0x6001: MUR = 3600

Setting of Object 0x6002: TMR = 3000

Output: one revolution is divided into 0...3000 and 0...600.

9.4.4 Object 0x6003: Preset value (zero point adjustment)

The position value of the device can be adjusted to a preset value via the object. This enables the zero position of the device to be compared to the machine zero point, for example. The offset value is the result of the preset value minus the measured position value.

0x6003	VAR	Preset value	Unsigned32	RW	O/M
--------	-----	--------------	------------	----	-----

- Value range: 1-327680
- Default settings: 0

When then preset value is entered, the device automatically checks whether the point lies within the active scale or the entire measuring range. Otherwise the entry is rejected. The offset value is calculated and also saved in Object 0x6509, 0x00.

Example 1:

Current measured value: 33

- ▶ Preset value: Write value 0 in Object 0x6003.
- ⇒ Offset result: The measured value changes from 33 to 0. The zero point has been offset by -33.

Example 2:

Current measured value: 33

- ▶ Preset value: Write value 50 in Object 0x6003.
- ⇒ Offset result: The measured value changes from 33 to 50. The zero point has been offset by +17.

9.4.5 Object 0x6004: Current position value

The device determines the current position value (calculated with the scaling factor where relevant).

0x6004	VAR	Position value	Unsigned32	RO	M
--------	-----	----------------	------------	----	---

Data content:

Byte	Value
0	2^7-2^0
1	$2^{15}-2^8$
2	$2^{23}-2^{16}$
3	$2^{31}-2^{24}$

- Value range: 0-maximum physical resolution
- Default setting: current position

9.4.6 Object 0x600C: Position raw value (unscaled measured value)

The device determines the current position value in the maximum physical resolution (unscaled).

0x600C	VAR	Position raw value	Unsigned32	RO	O/M
--------	-----	--------------------	------------	----	-----

- Value range: 0-327680 (maximum physical resolution)

9.4.7 Object 0x6200: Cycle timer (cycle time of the measured value output)



NOTE

Cycle times of less than 100 ms distort measurements.

The object determines the cycle time with which the current position is output via PDO1 (see Object 0x1800). The output controlled by the timer is active as soon as a cycle time of > 0 is entered. If the cycle time is 0, no measured values are output.

0x6200	VAR	Cyclic timer	Unsigned 16	RW	M/O
--------	-----	--------------	-------------	----	-----

The object ensures compatibility with older profile versions. The event timer sub-index (0x05) must be used in place of Object 0x6200 in the current transmit PDO.

- Value range: 0...0xFFFF (65535_{dec}) produces the cycle time in milliseconds.
- Default value: 0x64 (100_{dec})

9.4.8 Object 0x6400: Work area state register (current status of the limit values)

The object contains the current status of the position according to the programmed limit values. Depending on the position of both end values, the flags are either set or reset. If the measured value is within the target range, bits 0...7 have the value 0.

0x6400	VAR	Area state register	Unsigned 8	RO	O
--------	-----	---------------------	------------	----	---

Sub-index	Bit	Meaning
0x01 (Work area state register channel 1, unsigned 8)	0	1: Position value outside the target range
	1	1: Position value > High_Limit_1
	2	1: Position value < Low_Limit_1
	3...7	Not used
0x01 (Work area state register channel 2, unsigned1)	0	1: Position value outside the target range
	1	1: Position value > High_Limit_2
	2	1: Position value < Low_Limit_2
	3...7	Not used

- Data: 0x05 = position value lower than the low limit
- Data: 0x00 = position value within the target range
- Data: 0x03 = position value higher than the high limit

- To correctly activate the output signals, check the end values in Objects 0x6401 and 0x6402.

The limit values are mapped in Object 0x1002 and can be mapped as a PDO.

9.4.9 Object 0x6401 and 0x6402: Working area limits (adjusting limit values)

The working area of the device can be adjusted via the objects. The status can be reported via flag bytes (Object 0x6400) both in and out of the working area. These area markers can also be used as a limit switch for the software.

0x6401/0x6402	VAR	Working area limits H/L	Integer 32	RW	O
---------------	-----	-------------------------	------------	----	---

Object 0x6401: Working area LOW limit (2 values)

Object 0x6402: Working area HIGH limit (2 values)

- Value ranges: Ri360P1-DSU35-CNX4-2H1650: 0...327680_{dec} (full range)
- Default setting of the working area, low limit: 0_{dec}
- Default setting of the working area, high limit: 0_{dec}

Example 1: Setting the measuring range to 3600

The measuring range for both channels must be set to 3600 via Objects 0x6401 and 0x6402. The working area must be adjusted to every measured value between 0 and 3600.

- Enter the channels for which the measuring range must be adjusted:

Object	Sub-index	Value
0x6400	0x01 (channel 1)	0x00
0x6400	0x02 (channel 2)	0x00

- Set lower limit values for the measuring range:

Object	Sub-index	Value
0x6401	0x01 (low limit 1)	0x00
0x6401	0x02 (low limit 2)	0x00

- Set upper limit values for the measuring range:

Object	Sub-index	Value
0x6402	0x01 (high limit 1)	3600 _{dec}
0x6402	0x02 (high limit 2)	3600 _{dec}

Example 2: Adjusting channel-specific measured values

The measuring range for channel 1 must be set to 0...900 (0...90°) via Objects 0x6401 and 0x6402. The measuring range for channel 2 must lie in the range of 2700...3600 (270...360°). The current measuring value of the device is 1800 (180°).

- Enter the channels for which the measuring range must be adjusted:

Object	Sub-index	Value
0x6400	0x01 (channel 1)	0x03 (values > high limit)
0x6400	0x02 (channel 2)	0x05 (values < low limit)

- Set lower limit values for the measuring range:

Object	Sub-index	Value
0x6401	0x01 (low limit 1)	900 _{dec}
0x6401	0x02 (low limit 2)	1800 _{dec}

- Set upper limit values for the measuring range:

Object	Sub-index	Value
0x6402	0x01 (high limit 1)	3600 _{dec}
0x6402	0x02 (high limit 2)	3600 _{dec}

9.4.10 Object 0x6500: Operating status

Operating status can be read from Object 0x6000 via the object.

0x6500	VAR	Operating status	Unsigned16	RO	M
--------	-----	------------------	------------	----	---

9.4.11 Object 0x6501: Single turn resolution

The resolution set in Object 0x6000 can be read via the object.

0x6501	VAR	Single-turn resolution	Unsigned32	RO	M
--------	-----	------------------------	------------	----	---

9.4.12 Object 0x6502: Number of distinguishable revolutions

The number of possible multi-turn revolutions can be read via the object.

0x6502	VAR	Number of distinguishable revolutions	Unsigned16	RO	M
--------	-----	---------------------------------------	------------	----	---

9.4.13 Object 0x6503: Alarms

The object displays fault signals in addition to emergency messages. The error bit is set to 1 for as long as the error exists. If an alarm is triggered, an emergency message (0x80 + node number) is sent simultaneously with the error code 0x1000 ("generic error").

0x6503	VAR	Alarms	Unsigned 16	RO	M/O
--------	-----	--------	-------------	----	-----

Data content:

Bit	Value	Meaning
0...14		Reserved
15	1	No oscillating circuit coupling, no position measurement possible

9.4.14 Object 0x6504: Supported alarms

The object displays the alarm messages that are supported by the device (see Object 0x6503).

0x6504	VAR	Supported alarms	Unsigned 16	RO	M/O
--------	-----	------------------	-------------	----	-----

Data content:

Bit	Value	Meaning
0...14		Reserved
15	1	Testing of the oscillating circuit coupling is supported

9.4.15 Object 0x6505: Warnings

Warning messages are displayed via the object if the tolerances of internal positioning element parameters are exceeded. The measured value can still be valid in the event of a warning message. The bit for warning messages is set to 1 for as long as the tolerance remains exceeded.

0x6505	VAR	Warnings	Unsigned 16	RO	M/O
--------	-----	----------	-------------	----	-----

Data content:

Bit	Value	Meaning
0...5		Reserved
6	1	Permitted speed exceeded
7...14		Reserved
15	1	Weak oscillating circuit coupling, measured value free of errors

9.4.16 Object 0x6506: Supported warnings

The object displays the warning messages that are supported by the device (see Object 0x6505).

0x6506	VAR	Supported warnings	Unsigned 16	RO	M/O
--------	-----	--------------------	-------------	----	-----

Data content:

Bit	Value	Meaning
0...5		Reserved
6	1	Testing of the speed is supported
7...14		Reserved
15	1	Testing of the oscillating circuit coupling is supported

9.4.17 Object 0x6507: Profile and software version

The version number of the device profile is stored in the first 16 bits. The second 16 bits contain the number of the software version of the device.

0x6507	VAR	Profile and software version	Unsigned32	RO	M/O
--------	-----	------------------------------	------------	----	-----

Software version

Example: 1.2.3.4

Profile version (CiA DS-406 profile)

Data content:

Software version		DS406 version	
Byte 3	Byte 2	Byte 1	Byte 0
$2^{31} \dots 2^{24}$	$2^{23} \dots 2^{16}$	$2^{15} \dots 2^8$	$2^7 \dots 2^0$

Example:

- CiA DS406 version: 3.2 = $3_{\text{dec}} 2_{\text{dec}} = 0x03_0x02$
- Software version: 1.0.0.1 = $10_{\text{dec}} 01_{\text{dec}} = 0x0A_0x01$

Byte 3	Byte 2	Byte 1	Byte 0
0x0A	0x01	0x03	0x02

9.4.18 Object 0x6509: Offset value

A preset value entered via Object 0x6003 is internally converted to an offset value (Offset = preset - position). Object 0x6509 shows the calculated offset value.

0x6509	VAR	Offset value	Signed32	RO	M/O
--------	-----	--------------	----------	----	-----

9.4.19 Object 0x650A: Module identification

The object shows the following manufacturer-specific data:

- Offset value
- Minimum position values
- Max position values

0x650A	VAR	Module identification	Signed32	RO	M/O
--------	-----	-----------------------	----------	----	-----

Data content:

Object	Subindex	Meaning
0x650A	0x00	Number of entries
0x650A	0x01	Offset value
0x650A	0x02	Minimum position value
0x650A	0x03	Maximum position value

9.4.20 Object 0x650B: Serial number

The object displays the serial number of the device.

0x650B	VAR	Serial number	Unsigned32	RO	M
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9.4.21 LSS services DS 305 V2.0

Via the CiA DSP 305 CANopen Layer Setting Service and Protocol (LSS), the following parameters can be read and changed via the network:

- Node address
- Transmission rate
- LSS address

The following LSS services can be set:

- Change the node ID of a sensor from 3 to 5.
- Set the transmission rate to 125 kbps.
- Save settings.

An example of the settings implemented via the LSS services can be found in the following table:

Step		Object	Number of bytes	Command
Prepare	NMT Stop Mode (03 = Node 3)	0x0000	2	02 03
	LSS Switch Mode Global ON	0x7E5	8	04 01 00 00 00 00 00 00
Select	LSS Request Configure Node ID (05 = Node 5)	0x7E5	8	11 05 00 00 00 00 00 00
	LSS Request Config Bit Timing Parameters (04 = 125 kbps)	0x7E5	8	13 00 04 00 00 00 00 00
Save	LSS Request Store Configuration	0x7E5	8	17 00 00 00 00 00 00 00
	LSS Switch Mode Global OFF	0x7E5	8	04 00 00 00 00 00 00 00

LSS services — setting the transmission rate

The transmission rate can be set via LSS services as follows:

Transmission rate	Object	Command
LSS Request Config Bit Timing Parameters (08 = 10 kbps)	0x7E5	13 00 08 00 00 00 00 00
LSS Request Config Bit Timing Parameters (07 = 20 kbps)	0x7E5	13 00 07 00 00 00 00 00
LSS Request Config Bit Timing Parameters (06 = 50 kbps)	0x7E5	13 00 06 00 00 00 00 00
LSS Request Config Bit Timing Parameters (05 = 100 kbps)	0x7E5	13 00 05 00 00 00 00 00
LSS Request Config Bit Timing Parameters (04 = 125 kbps)	0x7E5	13 00 04 00 00 00 00 00
LSS Request Config Bit Timing Parameters (03 = 250 kbps)	0x7E5	13 00 03 00 00 00 00 00
LSS Request Config Bit Timing Parameters (02 = 500 kbps)	0x7E5	13 00 02 00 00 00 00 00
LSS Request Config Bit Timing Parameters (01 = 800 kbps)	0x7E5	13 00 01 00 00 00 00 00
LSS Request Config Bit Timing Parameters (00 = 1000 kbps)	0x7E5	13 00 00 00 00 00 00 00

LSS services

LSS hardware requirements (LSS address): In order to perform a selective configuration of the node, all LSS slaves must be showing a valid entry in the object directory of the identity object 0x1018. The object comprises the following sub-indexes:

- Vendor ID (numerical number)
- Product code (numerical number)
- Revision number (major and minor revision as numerical number)
- Serial number (numerical number)
- LSS master CAN-ID 2021
- LSS slave CAN-ID 2020

9.4.22 Network management

The device supports the simplified network management (minimum boot-up) concept specified in the profile for "minimum capability devices."

The status diagram in accordance with DS301 shows the different node statuses and their respective network commands. The network master controls the commands via NMT services. The node status is also indicated by the LEDs.

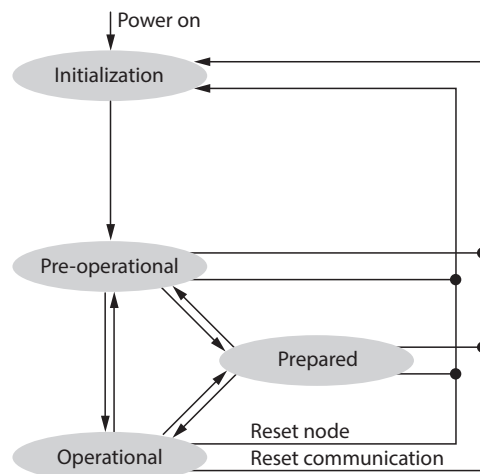


fig. 9: Status diagram in accordance with DS 301

Initialization

After a reset or after the supply voltage is switched on, the node will be in the "Initialization" status. Once the reset or initialization cycle is completed, the node automatically switches to the "Pre-operational" status.

Pre-operational

In the pre-operational status, the CAN nodes can be activated via SDO messages or with NMT commands in the standard identifier. The device parameters or communication parameters can be programmed.

Operational

The node is active. Process values are issued via the PDOs. The NMT commands can be evaluated.

"Prepared" or "stopped"

The node is not active. SDO and PDO communication is not possible. The node can be set via the NMT commands to the "Operational" and "Pre-operational" statuses.

10 Troubleshooting

The strength of the resonance coupling is indicated by an LED. Any faults are indicated via the LEDs.

If the device does not function as expected, first check whether ambient interference is present. If there is no ambient interference present, check the connections of the device for faults.

If there are no faults, there is a device malfunction. In this case, decommission the device and replace it with a new device of the same type.

11 Maintenance

Ensure regularly that the plug connections and cables are in good condition.

The devices are maintenance-free, clean dry if required.

12 Repair

The device is not intended for repair by the user. The device must be decommissioned if it is faulty. Observe our return acceptance conditions when returning the device to Turck.

12.1 Returning devices

If a device has to be returned, bear in mind that only devices with a decontamination declaration will be accepted. This is available for download at <https://www.turck.de/en/return-service-6079.php> and must be completely filled in, and affixed securely and weather-proof to the outside of the packaging.

13 Disposal



The devices must be disposed of properly and do not belong in the domestic waste.

14 Technical data

Technical data	
Measuring principle	Inductive
Measuring range (A...B)	0...360°
Nominal distance	1 mm
Repetition accuracy	≤ 0.025 % of full scale
Linearity deviation	≤ 1 % of full scale
Temperature drift	≤ ± 0.02 %/K
Ambient temperature	-25...+70 °C
Operating voltage	10...30 VDC
Ripple	≤ 10 % U _{ss}
Rated insulation voltage	≤ 0.5 kV
Output type	Absolute single-turn
Single-turn resolution	16 bit
Interface	CANopen, DS406 device profile, LSS DS 305
Node ID	1...127
Transmission rate	10/20/50/125/250/500/1000 kbps
Sampling rate	800 Hz
Current consumption	< 60 mA
Dimensions	71 × 60 × 35.4 mm
Housing material	Plastic, PP-GF30
Electrical connection	Male connector, M12 × 1
Vibration resistance	55 Hz (1 mm)
Shock resistance (EN 60068-2-27)	30 g
Degree of protection	IP67
MTTF	138 years acc. to SN 29500 (Ed. 99) 40 °C

14.1 Factory settings

Setting	
Node ID	0x03
Transmission rate	125 kHz
Internal terminating resistor	Off
TPDO1 event time	100 ms
TPDO1	Active
TPDO	Asynchronous mode

15 Turck branches – contact data

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