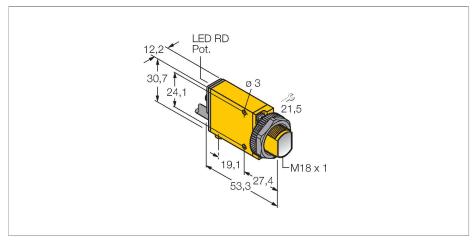
SM312D Photoelectric Sensor – Diffuse Mode Sensor



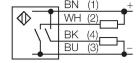
Technical data

| Туре | SM312D |
|------------------------------|---|
| ID | 3025619 |
| Optical data | |
| Function | Proximity switch |
| Operating mode | Diffuse |
| Light type | IR |
| Wavelength | 880 nm |
| Range | 0380 mm |
| Electrical data | |
| Operating voltage | 1030 VDC |
| Residual ripple | < 10 % U _{ss} |
| DC rated operational current | ≤ 150 mA |
| No-load current | ≤ 25 mA |
| Output function | NO contact, PNP/NPN |
| Switching frequency | ≤ 500 Hz |
| Readiness delay | ≤ 100 ms |
| Response time typical | < 1 ms |
| Overcurrent release | > 220 mA |
| Setting option | Potentiometer |
| Mechanical data | |
| Design | Rectangular with thread, Mini Beam |
| Dimensions | Ø 18 x 53.3 x 12.3 x 30.7 mm |
| Housing material | Plastic, Thermoplastic material, Yellow |
| Lens | plastic, Acrylic |
| Electrical connection | Cable, 2 m, PVC |
| Number of cores | 4 |
| Core cross-section | 0.5 mm ² |

Features

- Cable, PVC, 2 m
- Protection class IP67
- Sensitivity adjustable via potentiometer
- Alignment indicator
- Operating voltage: 10...30 VDC
- Switching output, bipolar
- Light/dark operation

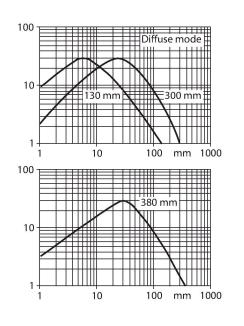
Wiring diagram



Functional principle

Diffuse mode sensors incorporate the emitter and receiver in a single housing. However, diffuse mode sensors do not detect the interruption of the light beam like opposed mode sensors, but the reflection of the target. A target is detected if it reflects a sufficient amount of light back to the receiver. The switching distance of diffuse mode sensors thus largely depends on the reflectivity of the target.

Excess gain curve Excess gain in relation to the distance



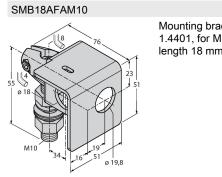


Technical data

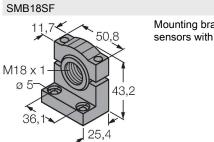
| Ambient temperature | -20+70 °C |
|------------------------|--------------------|
| Protection class | IP67 |
| Special features | Encapsulated |
| Switching state | LED, Red |
| Excess gain indication | LED, red, flashing |
| Tests/approvals | |
| Approvals | CE, cURus, CSA |

Accessories

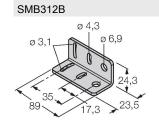
| SMB18A | 3033200 |
|------------------------------------|---|
| Ø 18.5 Ø 4.6 R 24.2 Ø 4.6 | Mounting bracket, rectangular, stainless steel, for sensors with 18 mm thread |



3012558 Mounting bracket, material VA 1.4401, for M10 x 1.5 thread, thread length 18 mm

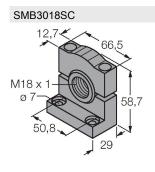


3052519 Mounting bracket, PBT black, for sensors with 18 mm thread, rotatable



Mounting bracket, stainless steel, for MINI-BEAM NAMUR

3025519



Mounting bracket, PTB black, for sensors with 18 mm thread

3053952